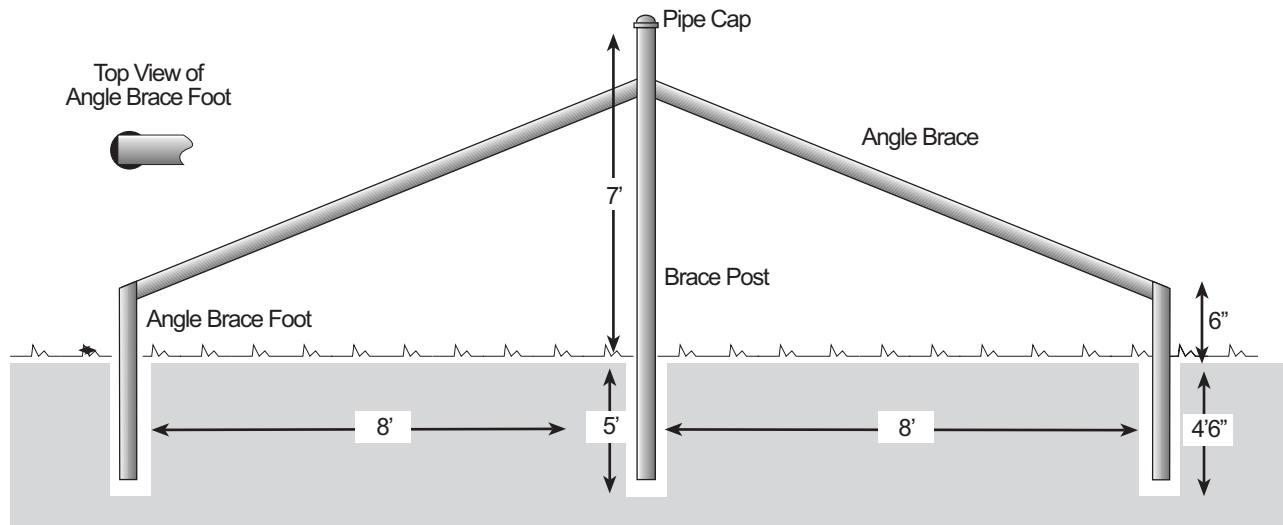


6' pipe line brace assembly



Minimum Material Specifications

| Item | Quantity | Description | Item |
|------------------|----------|---|-----------------------|
| Brace Posts | 1 | 12' x 3 1/2" Structural Tubing or Galvanized Pipe | OSPHO Metal Primer |
| Angle Brace | 2 | 10' x 2 3/8" Structural Tubing or Galvanized Pipe | Oil Base Porch Enamel |
| Angle Brace Foot | 2 | 5' x 3 1/2" Structural Tubing or Galvanized Pipe | Rust Rustler™ |
| Pipe Caps | 1 | 3 1/2" Pipe Cap or Concrete Plug | |



Note: Line Brace Assemblies should be set every 1,320'.

Building The Brace

1. Treat pipe with OSPHO before setting
2. Pull a guide wire between the two end braces. Set the middle brace post on this line.
3. Set the angle brace feet 8' from the brace post on either side in line with the fence line guide wire.
4. Notch both angle feet on the brace post side to accept the angle braces.
5. Cut and saddle both angle braces so they will meet the brace post 5' from the ground. Weld solid top and bottom.
6. Cap all pipe with a cement or pressed steel cap. If pipe is left open water will rust the pipe off at ground level.
7. Brush all welds. Treat with OSPHO and paint with enamel. Alternatively two coats of Rust Rustler™ can be used instead.